

# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A1:2023

GSISLV-TR/15085/CL1/095/25/0A1

GSI SLV-TR hereby certifies that the welding company

**HEA MÜHENDİSLİK A.S.**  
**GURLE MAH. GURLE SOK. NO:207 ORHANGAZI**  
**16825 BURSA**  
**Turkey**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2025-09-15 until 2028-09-14

Ankara, 2025-10-08  
Place and date of issue

Lead auditor: Engineer AKCAM  
Auditor: B.Sc. HEPER



## Scope of the certificate

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2 8.1	t = 1.5 - 24 mm t $\geq$ 3 mm t = 3 - 16 mm	BW, partly mechanized FW, partly mechanized BW, partly mechanized
141	8.2	t = 3 - 8 mm D $\geq$ 60.3 mm	BW, manually

### Area of Application:

- New build of components for railway vehicles

### Responsible welding coordinator(s):

Suat OZ, Level A (IWE) [external]

born: 1979-01-22

### 1st deputy(ies) of the responsible welding coordinator(s):

Salih BAYRAM, Level B (IWI)

born: 1988-04-07

### Others deputies:

-

### Remarks:

### Register no.:

GSISLV-TR/15085/CL1/095/25/0A1

### General provisions:

The General Terms and Conditions of the GSI SLV-TR apply in the currently valid version.